GLOBAL LPFW

Ceiling-mounted ventilation unit with plate heat exchanger



- ➤ Ventilation unit with plate heat exchanger for commercial applications. Well-suited for both newly constructed buildings and renovation projects
- ► Maximum airflow 2.100m³/h or 580 l/s.
- ► Temperature efficiency: up to 85 %
- ► Energy-efficient EC fans
- ► For installation indoors against ceiling
- ► Premium control technique with touchscreen HMI



GLOBAL LPFW: HIGH EFFICIENCY DOUBLE FLOW VENTILATION UNITS

P.LEMMENS has since 1997 specialised in the design and production of double flow ventilation units with energy recovery. The aim from the outset was to focus on efficiency. Brochures of that period stressed that "it is absurd to want to recover heat energy when electric energy was being wasted..." That is why first generation TAC technology was already applied to this product. Accordingly, direct current Electronically Commutated Motor (ECM) fans with permanent magnets were selected systematically for the development of the range. With this decision, the HR range anticipated the most exacting levels of electricity consumption to come such as the ErP2013/2015 standards, simply by a philosophical choice...

The motors have been further improved since as have the control systems which are now open to MODBUS communication and all its advantages.

PLUG & PLAY

All the HR range units are supplied as 'Plug&Play'. The standard settings are pre-programmed in the factory, so it suffices to connect the power supply and the control signals and/or the remote control, and to enter the specific settings for the application.

Putting the units into use becomes a breeze...

ACCESSIBILITY OF COMPONENTS

The units are designed to give the user easy access to the different components. The doors are largely sized and fitted with handles. They can be withdrawn, for easy access, even when installed in limited space. The control panel is likewise easy to access and centralises all the wiring.

COUNTERFLOW EXCHANGERS

The same focus on efficiency led us to opt for counterflow exchangers.

- These are far superior to other types of exchanger (96%).
- They ensure flawless tightness between the 2 airflows, thereby constituting great advantage in terms of hygiene compared with rotary exchangers. ...

The exchangers are in "salt-air resistant" aluminium and are suitable for temperatures up to 80°C. They are compliant with the DIN1946 tightness standard and are Eurovent approved according to the EN 308 standard (measurement of heat efficiency and validity of technical data).



HIGH EFFICIENCY FANS

The TAC fans are equipped with high efficiency DC motors at the cutting edge of the latest technologies. They can achieve sizeable external pressure levels, whilst guaranteeing low consumption throughout the entire operating range.

The TAC control system guarantees the known precision from the operating point of view and makes an active contribution to optimising consumption.

The efficiency levels are naturally compliant with the ErP2013/2015 standards. P.LEMMENS has opted for a forward curved fan for its HR range for 2 reasons:

- Its characteristics relating to the tolerance system variations of pressure losses. In fact, it preserves good efficiency throughout the entire range of its use;
- Its lower noise level, thanks to a lower rotation speed and a higher number of blades.

TAC5 REGULATION COMPLETES THE SYSTEM

The HR units are fitted with a complete electronic regulation system used to operate the fans, the bypass, the anti-freeze protection of the exchanger, the valves, the pre-heating coil (option), and post-heating coil (option) as well as the external hot and/or cold exchangers (option).

It is equipped with a MODBUS communication bus used for its interfacing and complete integration with a standard centralised control system.

FIRE ALARM MANAGEMENT

The TAC5 regulation is provided with complete management of supply and exhaust airflow in case of fire alarm: for setting the airflow rate if the alarm is activated and for stopping or starting the supply and exhaust airflow independently via external contacts, intended for the fire brigade.

FREE COOLING FOR SUMMER NIGHTS

The GLOBAL LP^{FW} range is equipped with a 100% bypass. Operated entirely by regulation, this system cools the rooms during the

night when the differences of indoor and outdoor temperature permit. This system can be connected to a ground-coupled heat exchanger to improve efficiency even more. The control settings can be adjusted by the operator.

NON-RETURN VALVES (OPTION CT)

A non-return valve can be mounted to avoid undesirable (natural) draughts on the incoming and outgoing airflows when the unit is stopped. It can be operated by the TAC regulation. A delay is provided when starting the fans.

AIR FILTERS

The GLOBA LPFW units are supplied as a standard with oversized air filters (to reduce the pressure drop) that protect the exchanger and improve the quality of the incoming air. G4 filters are mounted on the fresh air suction (outdoor air – F7 available in option) and G4 filters on the room suction (indoor air). Replacement filter kits are also available.

INTERNAL PRE-HEATING (OPTION KWin)

The GLOBAL LPFW-range can be equipped in the factory with an electric pre-heating system built in the unit. The purpose is to avoid the risk of frosting of the exchanger when the temperatures are too low. The capacity of the exchanger is modulated automatically by the TAC regulation. It is delivered "ready to use."

EXTERNAL POST-HEATING/ COOLING (OPTION BA+/-)

The HR ranges can be equipped with external post-heating and/ or cooling exchangers. These exchangers are fitted outside the unit, but designed to be assembled harmoniously. The TAC regulation is provided to manage this option fully. It is delivered "ready to use."

THE CORRECT OPERATING MODE IS AN IMPORTANT FACTOR

AIRFLOW OR PRESSURE

Whether the ventilation system is operated on the basis of constant pressure or constant airflow or via a 0-10V control system depends on the area of application and the specific on-site requirements. The integrated master/slave control system ensures that operation is always well-balanced.

THE ADVANTAGES IN DETAIL

- Sufficiently high external pressure
- Constant airflow
- Demand control: constant airflow controlled by a 0-10 V signal
- Constant pressure via an external pressure sensor

Constant airflow mode

A typical area of application is non-

residential buildings, e.g. offices and business premises as well as schools, nurseries and sports halls with stable volumes of air.

Demand control mode

Alternatively, the airflow can be automatically adapted in line with the ventilation requirements and on a user-specific basis via the 0-10 V input, e.g. by means of a CO2 sensor, or the control system can be used via the customer's building service management/ instrumentation and control system.

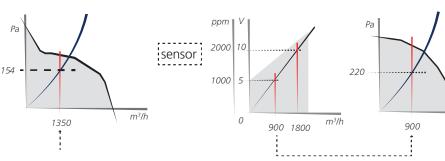
Constant pressure mode

A prime example is undoubtedly apartment buildings with the opportunity to control the ventilation in individual apartments separately. The pressure remains constant even when the ventilation is increased or decreased in one apartment as required, by means of an airflow control unit. The airflow stavs the same in all the other apartments, i.e. the ventilation system always runs within the ideal

range. An external pressure sensor is

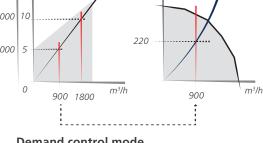
required for constant pressure mode.

THE 3 MAIN OPERATING MODES:



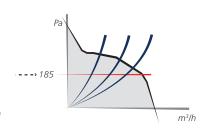
Constant Airflow mode

The airflow is kept constant, irrespective of external changes in pressure.



Demand control mode

A linear voltage/airflow ratio. The airflow can be regulated, e.g. by a CO2 sensor, via a 0-10 Volt signal.



Constant pressure mode

The pressure is kept constant, irrespective of external changes in pressure. An external pressure sensor is required.

Touchscreen REMOTE CONTROL

Remote control with touchscreen display and integrated timer with 4 actions per day and 'off day' functionality. For configuring and controlling the operation of 1 heat recovery unit. The comissing menu, alarm history and maintenance menu are all of them focussed on

efficient operation.

Article	CID	
TACtouch	3 <i>72</i> 096	



4 POSITION SWITCH

With the four position switch, a unit can be switched to one its three configurable operating speeds and the off-position.

Article	CID	
COM4	010007	



SAT MODBUS

Interface for configuration, visual display and controlling the operation via MODBUS RTU

Article	CID	
SAT MODBUS	025006	



SAT ETHERNET

Interface for configuration, visual display and controlling the operation via MODBUS TCP/IP

Article	CID	
SAT Ethernet	0250.72	



BACnet gateway

For communicating with the heat recovery devices via a BACnet TCP/IP protocol. Up to four units can ben integrated through the interface. The optional SAT Ethernet interface is required.

Article	CID
BACnet	025095



SAT Wifi

The Wifi interface with MODBUS TCP/IP, allows for a wireless connection to the air handling unit. Typically this accessory would be used in order to control the unit with the smart phone application.

Article	CID
SAT wifi	025071



SAT KNX

Interface for configuration, visual display and controlling the operation via KNX

Article	CID	
SAT KNX	025045	



SAT3

The SAT3 combined with the TAC5 controller allows signalling the following with 2 free of potential contacts: Fan is actually running and alarm on a pre-set pressure variation.

This status is expressed by closing the contact.

Article	CID	
SAT3	370005	



GLOBAL LPFW

GLOBAL LPFW

For installation against ceilings.

GLOBAL LP is a range of controlled mechanical ventilation units with high efficiency heat recovery (up to 96%), composed of a counter flow aluminium plate exchanger, a stainless steel condensate collection tray, filters (class G4/F7), a 100% bypass and centrifugal fans with high efficiency electronic motor (TAC series), from which it draws

all the advantages. It is designed for applications going up to 2000 m³/h. The efficiency of the heat exchanger often makes adding a post-heating (or post-cooling) system superfluous, although such a system is provided as an option (external module).

Their "flat" design (320 to 400 mm high) makes them ideal for false ceiling applications, which means substantial savings in terms of the use of the available surface area (€/m²).

It is delivered ready to use, entirely pre-wired - the options too -- and with a remote control (to choose) or

a MODBUS/KNX communication for controlling the device without opening it... Just connect it to the power supply (outside the unit and to the remote control or the MODBUS/KNX communication to activate the unit, and it's ready to run -- irrespective of the options chosen: electric preheating (antifrosting), water or electric post-heating, post-cooling, valves, etc.

MODEL	CID LEFT	CID RIGHT	AIRFLOW RATE
GLOBAL LP 450 ^{FW}	886140	886141	50 - 475 m³/h
GLOBAL LP 600FW	886271	886272	100 - 630 m³/h
GLOBAL LP 1000 ^{FW}	886249	886254	100 - 1050 m³/h
GLOBAL LP 1300 ^{FW}	886270	886269	100 - 1350 m³/h
GLOBAL LP 1600 ^{FW}	886250	886255	100 - 1680 m³/h
GLOBAL LP 2000FW	886251	886256	100 - 2100 m³/h



TECHNICAL CHARACTERISTICS

- High efficiency counter flow heat exchanger (up to 96%) in aluminium resistant to salt air and for temperatures between -30° C and +100° C.
 Eurovent approved according to EN308.
- High efficiency centrifugal fans: direct current motor with permanent magnets and electronic commutation (ECM):
- 3 operating modes possible: constant airflow rate (CA), link with signal
 0-10V (LS) and constant pressure (CPs)
- Compact housing made of an anodised aluminium structure and acoustically and thermally insulated panels in painted steel on the outside (RALPOO?) and galvanised steel inside
- Stainless steel condensate tray.
- Filtres: EPM10≥50% for incoming and outgoing air
- Filter replacement alarm based on a pressure measurement and/or operating time of the unit.
- Automatic 100% bypass activated by an actuator for free cooling in sum-

- mer (temperature settings adjustable by the user). The bypass can also be operated by a built-in clock and/or by external contact.
- Automatic anti-frosting system by means of modulating air flows or by electric preheating battery (option KWin) or via the modulating bypass
- Operation and control (if water coil) of an external reversible water exchanger or with direct expansion (evaporation/ condensation) for post-heating/cooling
- Non-return damper, motorised or operated by regulation (option CT).
- Fire alarm management by activation of supply and exhaust air flow with possible exemption by the fire brigade via external contacts
- Connection to a BMS system via a digital and/or analogue signal (if the MODBUS communication cannot be used).
- BMC control functions via a MODBUS RTU protocol (SAT MODBUS option).
- The units are supplied with access panels from underneath (?) for easy

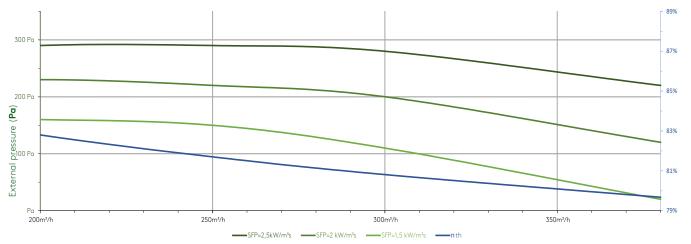
- access in a false ceiling
- The units are available in a left or right version.

All the units of the GLOBAL LP series are supplied complete with general switch, temperature sensors, servomotors where necessary, optional heat exchangers, wiring, etc. They are delivered plug & play and are individually factory tested in the after the final assembling with the options

Only the external control instruments (RC, GRC, TCP/IP module, GPRS module, any external pressure sensors etc.) require connection on the spot by qualified staff.

GLOBAL LP 450FW





Flow rate (m³/h)

GENERAL TECHNICAL SPECIFICATIONS

AIRFLOWS	50 - 475 m³/h
	15 - 130 l/s
DIMENSIONS (L X W X H)	1100 x 560 x 360
• WEIGHT	75 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	2.5 A
RECOMMENDED ELECTRICAL PROTECTION	D4A - 10kA - AC3
SUPPLY/EXTRACTION AIR FILTER	COARSE 65%/COARSE 65%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/ER and SR par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002

FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
200	96	1,73	83,5	19,5	31,5
250	126	1,81	82,4	19,3	33,1
300	163	1,96	81,5	19,1	34,1
380	251	2,38	80,4	18,8	36,5

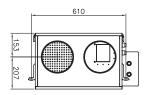
Conditions:

- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.

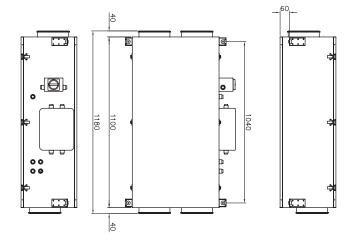
Product Information Sheet

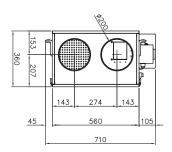
Delegated Regulation (EU) 1254/2014

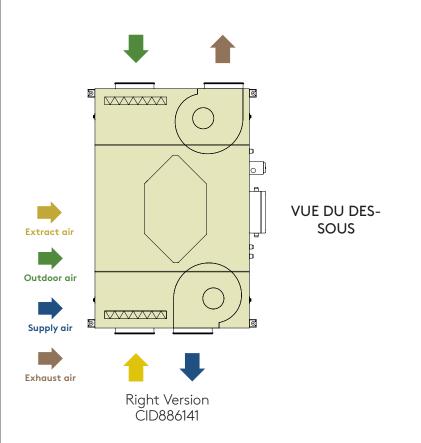
Supplier name or trademark	Swegon Operations Belgium
Model identifier	GLOBAL LP 450 FW
Specific energy consumption (cold zone)	-78 kWh/(m2 x a)
Specific energy consumption class (average zone)	A
Specific energy consumption (average zone)	-40 kWh/(m2 x a)
Specific energy consumption (warm zone)	-16 kWh/(m2 x a)
Typology	Bidirectional Ventilation Unit (BVU)
Type of drive	Variable speed drive
Type of heat recovery system	Recuperative
Thermal efficiency of heat recovery	81 %
Maximum flow rate	450 m3/h
Electric power input of the fan drive	291 W
Sound power level	59 dB
Reference flow rate	0.088 m3/s
Reference pressure difference	50 Pa
Specific Power Input	0.36 W/(m3/h)
Control factor	0.65
Control typology	Local demand control
Maximum internal leakage rates	2 %
Maximum external leakage rates	5 %
Position of visual filter warning	On TACTouch touchscreen controler wired to unit
	main board
Description of visual filter warning	Red lighted indication on main board and alarm
	text indication on TACTouch screen. A regular
	filter change will improve performance and
	energy efficiency of the unit during its lifetime
Pre-/dis-assembly instructions URL	www.swegon.com
Annual Electricity Consumption	233 kWh electricity/annum
Annual Heating Saved at cold climate	8808 kWh primary energy/annum
Annual Heating Saved at average climate	4502 kWh primary energy/annum
Annual Heating Saved at warm climate	2036 kWh primary energy/annum

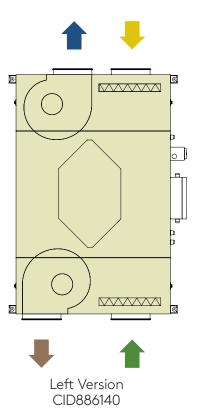


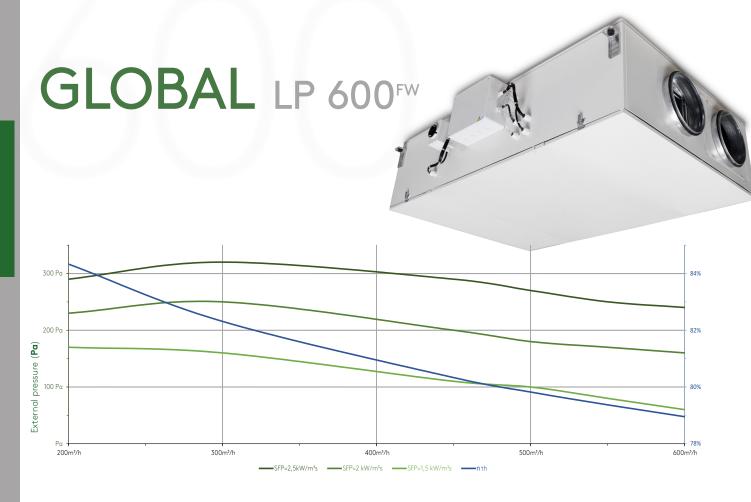
GLOBAL LP 450^{FW}











Flow rate (m³/h)

GENERAL TECHNICAL SPECIFICATIONS

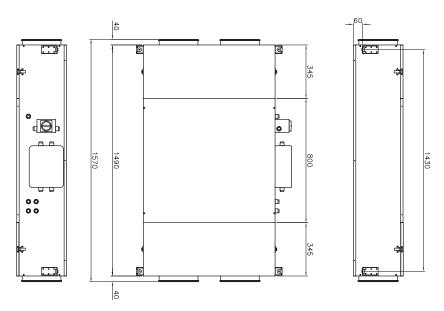
• AIR FLOW	100 - 630 m³/h
	28 - 175 l/s
DIMENSIONS (L X W X H)	1490 x 850 x 320
• WEIGHT	110 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	3.1 A
RECOMMENDED ELECTRICAL PROTECTION	D4A - 10kA - AC3
SUPPLY/EXTRACTION AIR FILTER	COARSE 65%/COARSE 65%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/ER and SR par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002
SPECIFIC ENERGY CONSUMPTION CLASS (AVERAGE	ZONE) A

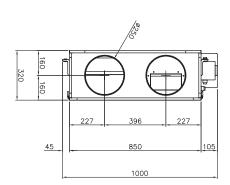
FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
150	79	1,9	86,0	22,2	34,6
400	209	1,9	81,1	21,2	35,3
500	287	2,1	80,1	21,0	37,1
600	370	2,2	79,2	20,8	38,3

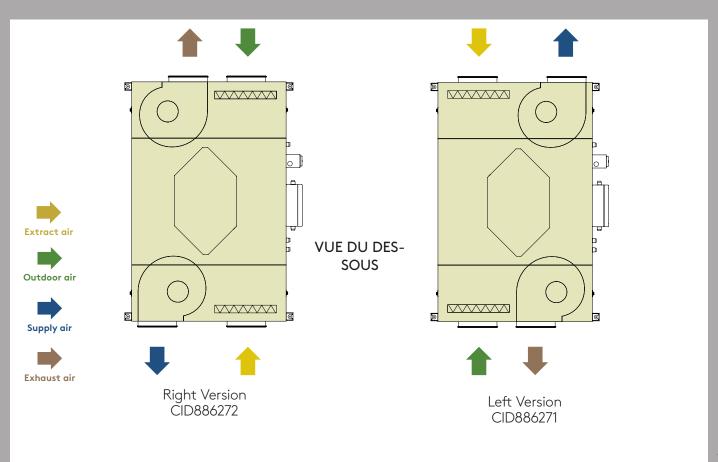
Conditions:

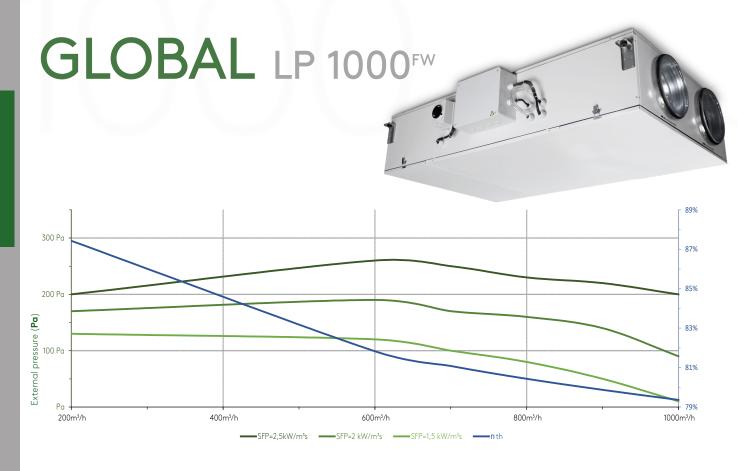
- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.

GLOBAL LP 600FW









GENERAL TECHNICAL SPECIFICATIONS

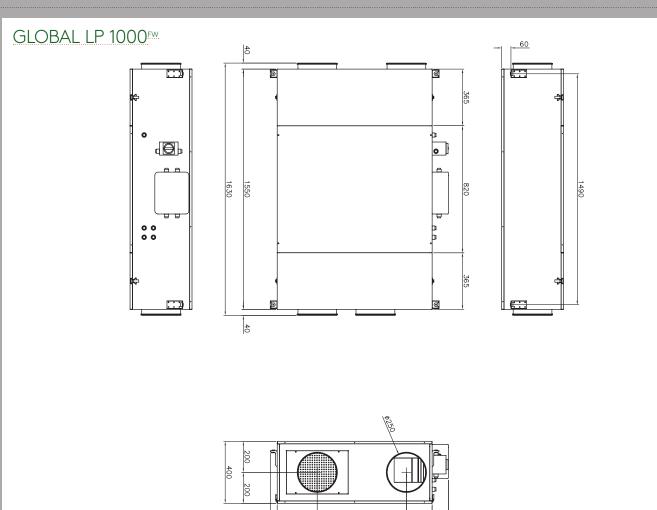
Flow rate (m^3/h)

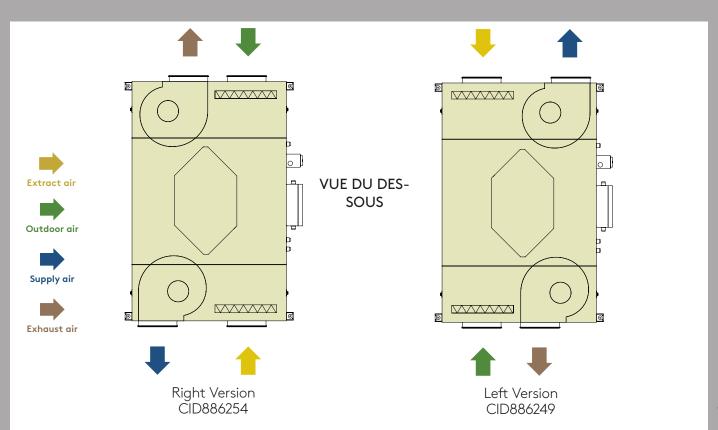
• AIR FLOW	100 - 1050 m³/h
	28 - 290 l/s
DIMENSIONS (L X W X H)	1550 x 1000 x 400
• WEIGHT	160 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	7.7 A
RECOMMENDED ELECTRICAL PROTECTION	D10A - 10kA - AC3
SUPPLY/EXTRACTION AIR FILTER	ePM10 50% / ePM10 50%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/SR and ER par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002

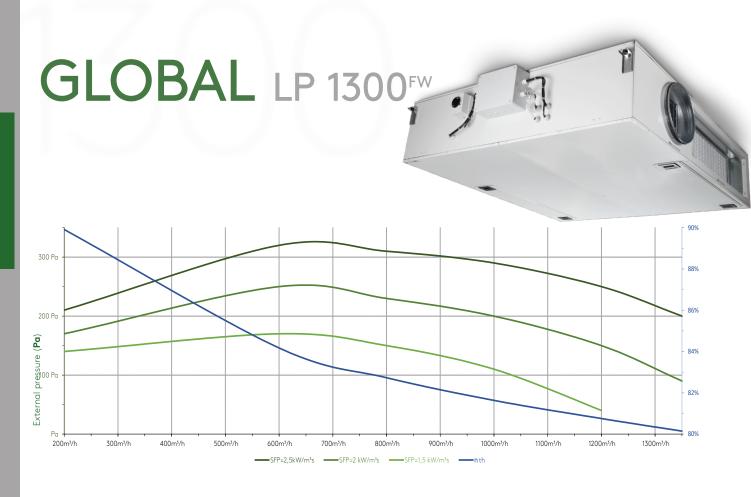
FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
200	132	2,4	87,7	22,5	35,5
600	341	2,0	82,1	21,4	37,1
800	493	2,2	80,7	21,1	39,2
1000	683	2,5	79,6	20,9	41,1

Conditions :

- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.







Flow rate (m³/h)

GENERAL TECHNICAL SPECIFICATIONS

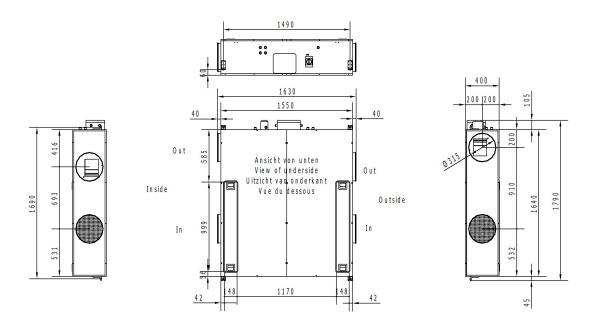
• AIR FLOW	100 - 1350 m³/h
	30 - 375 l/s
DIMENSIONS (L X W X H)	1550 x 1640 x 400
• WEIGHT	225 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	11.9 A
RECOMMENDED ELECTRICAL PROTECTION	D16A/AC3/10kA
SUPPLY/EXTRACTION AIR FILTER	ePM10 50% / ePM10 50%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/IRS/SR par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002

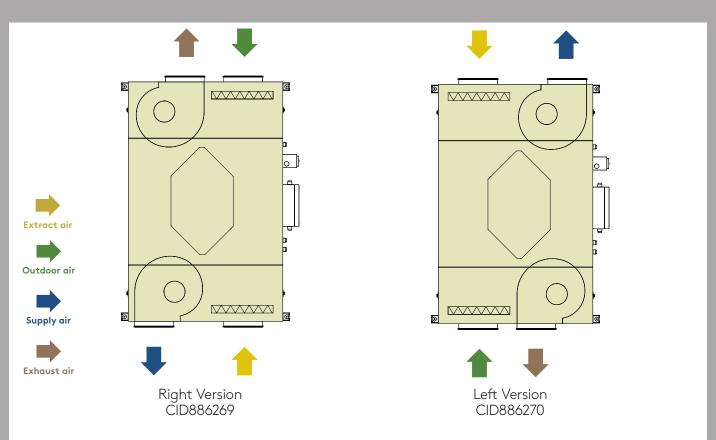
FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
400	215	1,9	84,1	21,8	35,3
800	493	2,2	80,7	21,1	38,4
1000	683	2,5	79,6	20,9	40,0
1300	1068	3,0.	78,4	20,7	42,6

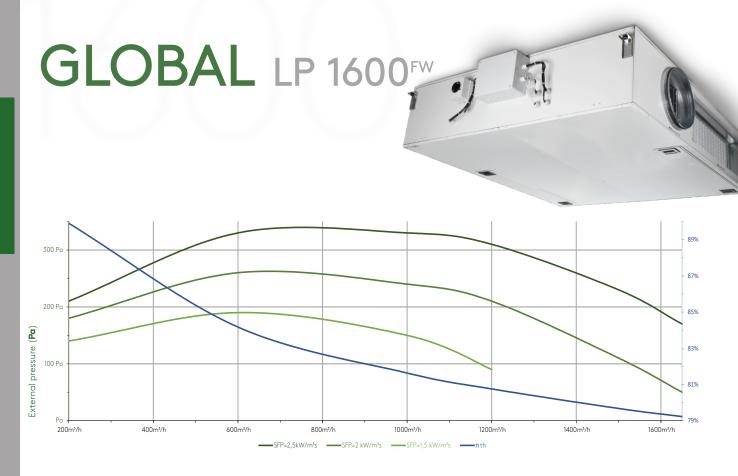
Conditions :

- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.

GLOBAL LP 1300 FW







GENERAL TECHNICAL SPECIFICATIONS

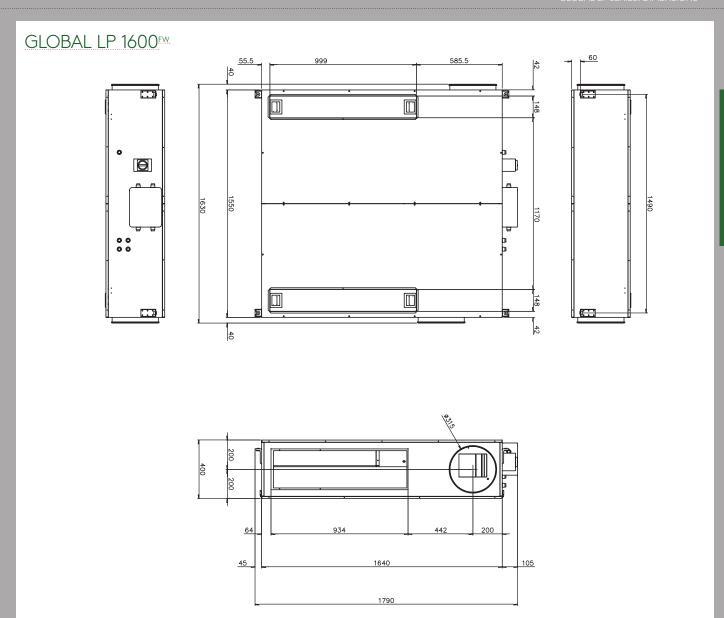
Flow rate (m³/h)

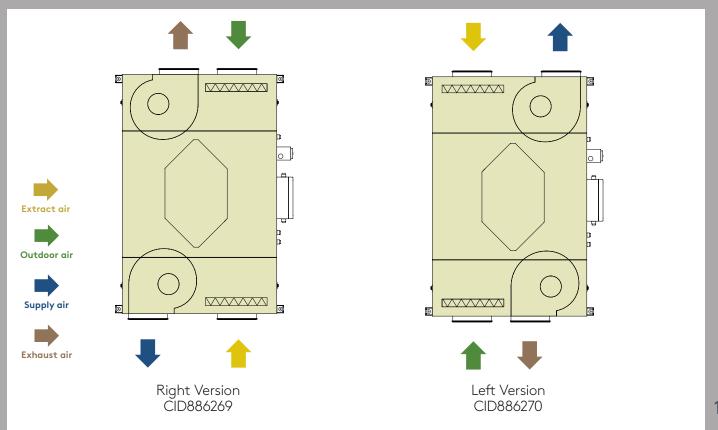
• AIR FLOW	100 - 1680 m³/h
	28 - 465 l/s
• DIMENSIONS (L X W X H)	1550 x 1640 x 400
• WEIGHT	225 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	11.9 A
RECOMMENDED ELECTRICAL PROTECTION	D16A - 10kA - AC3
SUPPLY/EXTRACTION AIR FILTER	ePM10 50% / ePM10 50%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/IRS/SR par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002

FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
800	356	1,6	83,0	21,6	37,6
1000	479	1,7	81,9	21,4	39,0
1400	851	2,2	80,2	21,1	42,3
1600	1110	2,5	79,6	21,0	45,7

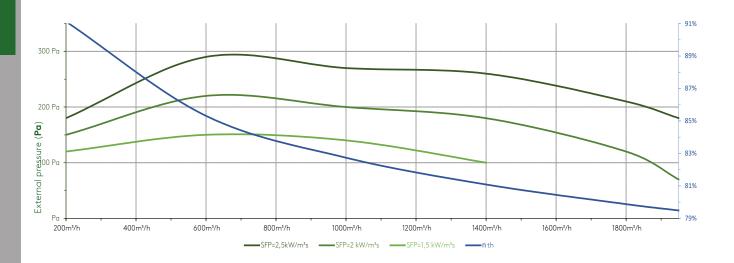
Conditions :

- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.









Flow rate (m^3/h)

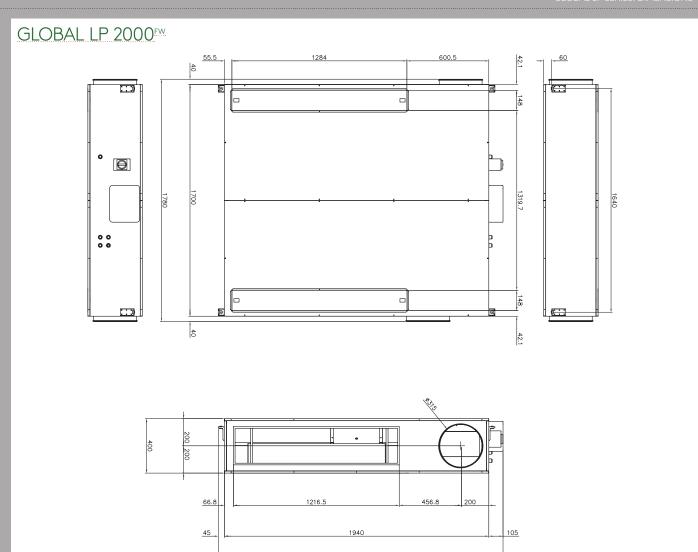
GENERAL TECHNICAL SPECIFICATIONS

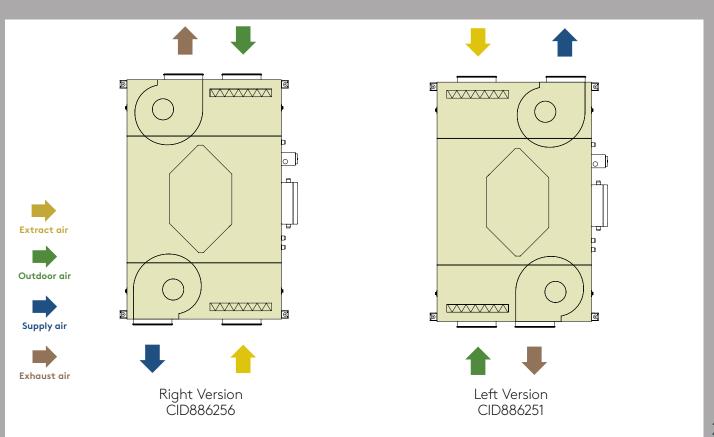
• AIR FLOW	100 - 2100 m³/h
	28 - 580 l/s
DIMENSIONS (L X W X H)	1700 x 1940 x 400
• WEIGHT	275 kg
NOMINAL VOLTAGE	1 x 230 V
MAXIMUM INTENSITY	11.7 A
RECOMMENDED ELECTRICAL PROTECTION	D16A - 10kA - AC3
SUPPLY/EXTRACTION AIR FILTER	ePM10 50% / ePM10 50%
AVAILABLE OPTIONS	KWin/BA+/-/CTm/IRS/SR par défault
AUTOMATIC FREE COOLING	Oui, modulant 100%
OPERATING TEMPERATURE RANGE	-20°C +50°C
COLOUR OF PANELS	RAL 9002

FLOW RATE	POWER ABSOR- BED	SFP	EXCHANGER EFFICIENCY	OUTLET T° AFTER EXCHANGER	SOUND LEVEL
m³/h	W	W/m³/h	%	°C	dBA
1000	533	1,9	83,0	21,6	38,5
1500	889	2,1	81,0	21,2	41,4
1800	1195	2,4	79,9	21,0	42,8
2000	1445	2,6	79,6	20,9	43,8

Conditions :

- 1. All values at 100 Pa external pressure
- 2. Thermal efficiency at -10 c°, 90%
- HR et internes de +22°C, 50% HR.
- 3. Sound level calculated in free field conditions at 3m.





ELECTRIC PRE-HEATING (KWIN)



The GLOBAL LPFW units can be equipped with heating elements (pre-heating). On the incoming air side.

It is possible to insert an electric pre-heating coil to avoid the risk of the exchanger frosting in case of very low exterior suction temperatures. It is supplied entirely pre-wired to the TAC4 regulation and can withstand a temperature as low as about -40°C (see table below) for suction at an interior temperature of +22°C, without risk of frosting, depending on the flow and humidity rates concerned. The power of the KWin exchanger is modulated to maintain the post-exchange temperature equal to the no frost set point of the counter flow exchanger. If the temperatures are such that this temperature cannot be attained even though the KWin is at maximum power, the regulation will reduce the supply and exhaust air flow rates (balance maintained) to attain the set point.

MODEL	MAXIMUM CAPACITY	ΔT ⁽¹⁾	MINIMUM EXTE- RIOR T ^{o(1) (3)}	MAXIMUM INTENSITY PER PHASE	PRESSURE DROP (2)	CID
	[kW]	[°C]	[°C]	[A]	[Pa]	
GLOBAL LP 450 ^{FW}	1.5	9/14	-22/-26	6.5	12 Pa	882435
GLOBAL LP 600FW	2.0	9/14	-22/-26	8.7	12 Pa	882436
GLOBAL LP 1000 ^{FW}	3.0	8/13	-21/-25	13.0	13 Pa	882437
GLOBAL LP 1300/ 1600 ^{FW}	6.0	11/16	-23/-28	8.7	8 Pa	882438
GLOBAL LP 2000 ^{FW}	6.0	8/13	-21/-25	8.7 (1) Calculated at 100 %, 6		882438 aximum flow rate. aximum flow rate.

 $^{\scriptscriptstyle{(3)}}\textsc{Calculated}$ with interior air at 22°C - 50%RH.

REPLACEMENT FILTER KITS



The GLOBAL LPFW units are delivered as a standard with ePM10≥50% filters on incoming and outgoing airstreams.

A replacement kit with all the necessary filters is available for each unit.

MODEL	CID	Filters fresh air in	Filters stale airout	Dimensions
GLOBAL LP 450 ^{FW}	510045	COARSE 65%	COARSE 65%	245 x 295 x 50
GLOBAL LP 600 ^{FW}	510046	COARSE 65%	COARSE 65%	390 x 255 x 50
GLOBAL LP 1000 ^{FW}	510086	ePM10 50%	ePM10 50%	465 x 337 x 50
GLOBAL LP 1300/1600 ^{FW}	510087	ePM10 50%	ePM10 50%	965 x 337 x 50
GLOBAL LP 2000 ^{FW}	510088	ePM10 50%	ePM10 50%	1250 x 337 x 50

DIRECT EXPANSION COIL



This external module is provided for the GLOBAL LPFW models and can be mounted either in the supply air ductway, or directly on the unit. It comprises a water (+/-) or evaporation/condensation 4-row coil. It can be used for the post-heating and/or post-cooling of the supply airstream. If the module takes a water coil, it is supplied

ready to be connected to the hydraulic

network (+/-), with the full regulation and a motorised 3-way valve. It suffices to set the requested supply air temperature; the regulation will modulate the capacity of the coil to attain it.

CONDENSATION (†)

MODEL	CONNEC- TIONS	HEATING CAPACITY	Δ T ^{(1) (3)}	PRESSURE DROP AIR (2)	FLUID FLOW RATE (2) (3)	PRESSURE DROP FLUID	CID
	[mm]	[kW]	[°C]	[Pa]	[kg/h]	[kPa]	
GLOBAL LP 450 ^{FW}	22/12	1,9 / 1,2	13 / 16	40	27,2	0,1	882751
GLOBAL LP 600 ^{FW}	22/12	2,3 / 1,4	11 / 14	61	32,3	0,1	882751
GLOBAL LP 1000 ^{FW}	28/12	6,0/3,5	18 / 21	37	83,5	0,6	882755
GLOBAL LP 1300/1600 ^{FW}	28/12	9,5 / 5,6	18 / 21	47	132,6	1,8	882759
GLOBAL LP 2000FW	28/12	10,9 / 6,6	16 / 20	65	152,5	2,4	882759

Conditions: Exterior air: -10°C and 90% RH, Interior air: +22°C and 50% RH, exit air temperature without BA: 19 °C (at max airflow)

$\textbf{EVAPORATION} \ \bigcirc$

MODEL	CONNEC- TIONS	COLD POWER (1)	ΔT ⁽¹⁾ ⁽³⁾	PRESSURE DROP AIR (2)	FLOW RATE DE FLUIDE	PRESSURE DROP FLUID	CID
	[mm]	[kW]	[°C]	[Pa]	[kg/h]	[kPa]	
GLOBAL LP 450 ^{FW}	22/12	2,5 / 1,6	11 / 13	53	61,1	0,6	882751
GLOBAL LP 600 ^{FW}	22/12	3,0 / 1,9	10 / 12	80	73,1	0,8	882751
GLOBAL LP 1000 ^{FW}	28/12	6,1 / 3,7	12 /14	48	147,9	4,9	882755
GLOBAL LP 1300/1600 ^{FW}	28/12	10,1 / 5,7	12 / 13	62	243,6	16,0	882759
GLOBAL LP 2000FW	28/12	11,9 / 6,9	11 / 13	86	286,0	22,5	882759

Conditions: Exterior air: 30°C and 40% RH, Interior air: +22°C and 50% RH, exit air temperature without BA: 23.5°C (at max airflow)

 $^{^{\}mbox{\tiny (1)}}$ Calculated at 100% and 50% of the maximum flow rate.

⁽²⁾ Calculated at maximum flow rate.

⁽³⁾ R410A / Condensation temperature = 40°C

 $^{^{\}mbox{\tiny (1)}}$ Calculated at 100% and 50% of the maximum flow rate.

 $[\]ensuremath{^{(2)}}$ Calculated at maximum flow rate.

 $^{^{(3)}}$ R410A / Evaporation temperature = 4°C

EXTERNAL INSULATED CASINGS



The external insulated casings are fabricated in galvanized steel sheet. the outer sheet is painted in RAL9002. The double-skin panels contain 30mm mineral wool. ..The casings can be use to integrate external cooling, heating, direct expansion coils (EBA) .

The EBA coil uses hot /cold water for post-heating/cooling the supply air. The coil is to be integrated in an insulated casing ECA. The finned-tube heat exchangers consist of copper tubes and aluminum fins with 2,5mm spacing (cooling) and 2,1mm spacing (heating).

Les sections avec batteries froides sont équipées d'un bac de condensats en inox et d'une pompe à condensats.

Les sections avec batteries hydrauliques peuvent être configurées avec le kit de régulation comprenant la vanne 3 voies motorisée, la sonde antigel et la régulation.

HEATING COIL (BA+) - 2RANGS

MODEL	CONNEC- TIONS	PUISSANCE	WATER T°C	PERTE DE CHARGE AIR ⁽²⁾	DEBIT EAU ⁽²⁾	PERTE DE CHARGE EAU ⁽²⁾	CID
GLOBAL LP 450 ^{FW}	3/4''	4,0 / 2,4 1,9 / 1,1 1,5 / 0,9	26 / 31 13 / 15 10 / 11	21 21 20	174 169 256	1,2 1,3 2,7	882745 882748
GLOBAL LP 600 ^{FW}	3/4''	4,8 / 2,9 2,3 / 1,4 1,8 / 1	25 / 29 12 / 23 9 / 10	32 31 31	209 202 309	1,7 1,7 3,8	882745 882748
GLOBAL LP 1000 ^{FW}	3/4''	9,6 / 5,7 4,8 / 2,8 3,5 / 2	28 / 34 14 / 17 10 / 12	19 19 18	420 415 613	3,7 4 8,2	882746 882752
GLOBAL LP 1300/1600 ^{FW}	3/4''	13,9 / 8,4 6,9 / 4 5,1 / 3	26 / 31 13 / 15 10 / 12	24 23 23	609 592 890	1,7 1,8 3,9	882747 882756
GLOBAL LP 2000 ^{FW}	3/4''	16 / 9,9 7,9 / 4,7 5,9 / 3,5	24 / 29 12 / 14 9 / 10	33 32 32	704 685 1029	2,3 2,3 5	882747 882756

HEATING COIL (BA+) - 4RANGS

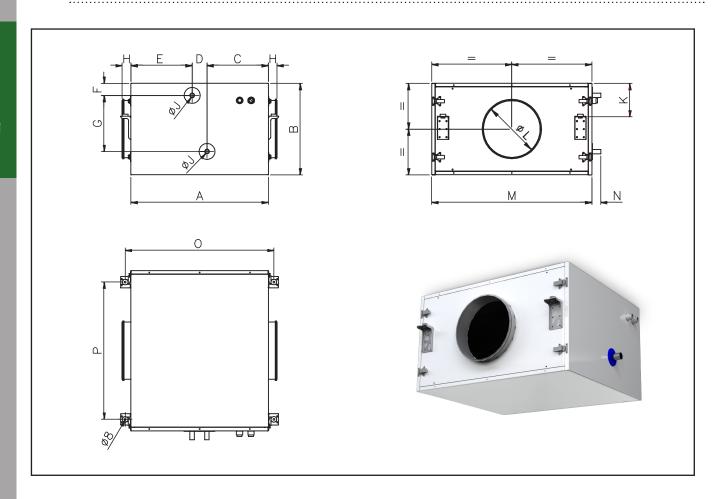
MODEL	CONNEXIONS	TEMPERA- TURE EAU			PERTE DE CHARGE AIR ⁽²⁾	DEBIT EAU ⁽²⁾	PERTE DE CHARGE EAU ⁽²⁾	CID
GLOBAL LP 450 ^{FW}	3/4''	80°C / 60°C 50°C / 40°C 40°C / 35°C	6,2 / 3,5 3 / 1,6 2,2 / 1,2	41 / 46 20 / 21 15 / 16	43 41 40	274 262 387	0,8 0,8 1,8	882745 882749
GLOBAL LP 600 ^{FW}	3/4''	80°C / 60°C 50°C / 40°C 40°C / 35°C	7,8 / 4,4 3,8 / 2,1 2,8 / 1,5	38 / 44 19 / 20 14 / 15	65 62 61	341 327 483	1,2 1,3 2,6	882745 882749
GLOBAL LP1000 ^{FW}	3/4''	80°C / 60°C 50°C / 40°C 40°C / 35°C	14,8 / 8,2 7,3 / 4 5,3 / 2,8	44 / 49 22 / 24 16 / 17	39 37 36	651 638 915	2,6 2,7 5,4	882746 882752
GLOBAL LP 1300/1600 ^{FW}	3/4''	80°C / 60°C 50°C / 40°C 40°C / 35°C	22,9 / 12,8 11,3 / 6,2 8,2 / 4,4	42 / 48 21 / 23 15 / 16	49 47 46	1006 986 1416	3,6 3,7 7,4	882747 882757
GLOBAL LP 2000 ^{FW}	3/4''	80°C / 60°C 50°C / 40°C 40°C / 35°C	27,1 / 15,5 13,4 / 7,5 9,7 / 5,3	40 / 46 20 / 22 14 / 16	68 65 64	1191 1167 1680	4,8 5,1 10,1	882747 882757

Conditions : Air extérieur : -10°C et 90% HR, Air intérieur : +22°C et 50% HR, T° soufflage sans BA+ : 19°C (1) Calculé à 100% et 50% du débit maximum. (2) Calculé à débit maximum.

COOLING COIL (BA-) - 4RANGS

MODEL	CONNECTIONS	WATER T°C	PUISSANCE	ΔT ⁽¹⁾	PERTE DE CHARGE AIR ⁽²⁾	DEBIT EAU ⁽²⁾	PERTE DE CHARGE EAU ⁽²⁾	CID
GLOBAL LP 450 ^{FW}	3/4''	7°C/12°C 10°C/15°C 13°C/18°C	1,4 / 1,0 1,0 / 0,7 0,7 / 0,5	8/10 7/8 5/6	44 39 38	239 170 117	0,9 0,5 0,3	882745 882750
GLOBAL LP 600 ^{FW}	3/4''	7°C/12°C 10°C/15°C 13°C/18°C	1,6 / 1,1 1,1 / 0,8 0,8 / 0,5	7/9 6/7 4/5	66 58 59	273 195 134	1,2 0,6 0,3	882745 882750
GLOBAL LP1000 ^{FW}	3/4''	7°C/12°C 10°C/15°C 13°C/18°C	4,5 / 2,3 2,8 / 1,5 1,6 / 1,0	10 / 10 7 / 8 5 / 6	44 38 35	770 482 266	4,9 2,1 0,7	882746 882754
GLOBAL LP 1300/1600 ^{FW}	3/4''	7°C/12°C 10°C/15°C 13°C/18°C	6,9 / 3,8 4,5 / 2,2 2,2 / 1,5	9/10 7/8 4/5	57 49 44	1188 767 373	6,7 3,0 0,8	882745 882750
GLOBAL LP 2000 ^{FW}	3/4''	7°C/12°C 10°C/15°C 13°C/18°C	8,3 / 4,8 5,5 / 2,5 3 / 1,7	9/10 7/7 4/5	79 68 61	1394 915 474	8,9 4,1 1,3	882747 882758

DIMENSIONS BA W (HOT WATER/COLD WATER)



MODÈLE	CID		В		M	O		Poids
				[mm]				[ĸG]
GLOBAL LP 450 / 600 ^{FW}	882745	500	500	250	320	550	400	20
GLOBAL LP 1000 ^{FW}	882746	600	700	250	400	750	600	25
GLOBAL LP 1300/1600/ 2000 ^{FW}	882747	800	900	660 x225	400	850	800	30

MOTORISED DAMPER (CTm)



The GLOBAL LPFW units can be equipped with motorised dampers delivered pre-wired to cut draughts when the unit is deactivated. They are delivered with a pre-wired servomotor and are controlled entirely by the regulation system. A starting delay of the fans is designed to allow the damper to open first.

They are made of galvanised steel and are designed and sized to reduce the air resistance optimally. They are airtight thanks to the particular design of blades that fit into each other.

They are 130 mm deep.

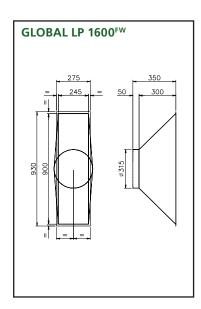
MODEL	CID	INTERIOR DIMENSIONS [mm]	EXTERIOR DIMENSIONS [mm]
CTm GLOBAL LP 450 ^{FW}	882454	288 x 288	368 x 368
CTm GLOBAL LP 600 ^{FW}	882455	290 x 490	368 x 568
CTm GLOBAL LP 1000 ^{FW}	882456	290 x 390	368 x 468
CTm GLOBAL LP 1300/1600/2000 ^{FW}	882457	290 x 920	368 x 998
CT200	882861	DN200	DN200
CT250	882862	DN250	DN250
CT315	882863	DN315	DN315

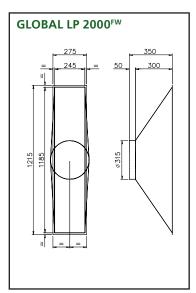
ROUND/SQUARE INLET (IRS)



The inlet side of the GLOBAL LP 1600 $^{\mbox{\tiny FW}}$ and 2000 $^{\mbox{\tiny FW}}$ models is rectangular.

A round/square adaptation is available as an option for these 2 models to allow the use of a circular ducting.





MODEL	CID
GLOBAL LP 1600 ^{FW}	882451
GLOBAL LP 2000 ^{FW}	882452
GLOBAL LP 1300/2000 BA	882726

We make every breath count.

